Components

1 Corrugated Carton	SKU: 4GX4MPC
2 Corrugated Inserts	SKU: 4GXMPC-P
4 One Gallon Paint Cans	SKU: 4780-T
4 One Gallon Can Plugs	SKU: 6810-P
4 One Gallon Armlocks	SKU: ARM128II

CLOSING INSTRUCTIONS

1. Fold flaps on bottom of carton so that they meet. Manufacturer's certification must be visible on outside of carton.

2. Seal bottom of carton down the center seam with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end of the carton.

3. Assemble Insert
   a. Assemble partitions by seating two partition in "X" design

   b. Fold clockwise creating 4 triangles.

   c. Set assembled partition in box.

   d. Apply slight pressure to inside of each triangle to form square to seat in box squarely.

4. Fill cans to required specifications.

5. Secure plugs completely on cans by applying even pressure with an appropriate paint can closer until lids are fully secured to container.

6. Align locking ring evenly over can plugs and secure by applying even pressure with an appropriate paint can closer. Make sure rings snap into place.

7. Place cans in carton between partitions-bottom first.

8. Fold flaps on top of carton so that they meet. Center seam must run in same direction as bottom center seam. Seal top of carton with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end of the carton.

INSERT ASSEMBLY

3a

3b

3c

3d

ASSEMBLY DRAWING