

4G PACKAGING

4GX4FC-PACK | 4 - One Gallon F-Style Cans



Components

1 Corrugated Carton	SKU: 4GX4FC
4 One Gallon F-Style Cans	SKU: 4280-EA
4 Delta Inner Seal - 1¾"	SKU: 175-IS
4 Delta Screw Cap - 1¾"	SKU: 175H

CLOSING INSTRUCTIONS

1. Fill cans to required specifications.
2. Securely place inner seal into the delta screw cap opening.
3. Secure lids completely on cans by screwing onto the delta screw cap opening utilizing 17-26 pounds of torque. Set can aside.
4. Fold small square flaps on bottom of the carton inward so they lay flat.
5. Fold and tuck the larger flaps on the sides of the bottom of the carton into the space between the smaller square flaps to create interior cells. **Manufacturer's certification must be visible on outside of carton.**
6. Seal bottom of carton with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end.
7. Place cans in carton bottom first inside of interior cells, aligning them in the same direction as the arrows printed on the outside of carton.
8. Fold small square flaps on top of carton inward so they lay flat. Center seam must run in same direction as bottom center seam.
9. Fold and tuck the larger flaps on the sides of the top of the carton into the space between the smaller square flaps to create interior cells.
10. Seal top of carton with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end.

CARTON ASSEMBLY



ASSEMBLY DRAWING

