BASCO®
WE **CONTAIN** IT ALL

4G PACKAGING
4GX1MPC-PACK | 1 - One Gallon Paint Cans

Components

1 Corrugated Carton | SKU: 4GX1MPC
1 One Gallon Paint Cans | SKU: 4780-T
1 One Gallon Can Plugs | SKU: 6810-P
1 One Gallon Armlocks | SKU: ARM128II

CLOSING INSTRUCTIONS

1. Fold flaps on bottom of carton so that they meet. Manufacturer's certification must be visible on outside of carton.

2. Seal bottom of carton down the center seam with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end of the carton.

3. Fill cans to required specifications.

4. Secure plugs completely on cans by applying even pressure with an appropriate paint can closer until lids are fully secured to container.

5. Align locking ring evenly over can plugs and secure by applying even pressure with an appropriate paint can closer. Make sure rings snap into place.

6. Place cans in carton between partitions-bottom first, aligning them in same direction as arrows on outside of box.

7. Fold flaps on top of carton so that they meet. Center seam must run in same direction as bottom center seam. Seal top of carton with 2" 3M #375 pressure sensitive tape. The tape must extend minimum of 2" over each end of the carton.

ASSEMBLY DRAWING