

4G PACKAGING

4GX1FC-PACK | 1 - One Gallon F-Style Can



Components

- 1 Corrugated Carton | SKU: 4GX1FC
- 1 One Gallon F-Style Can | SKU: 4280-EA
- 1 Delta Inner Seal - 1 $\frac{3}{4}$ " | SKU: 175-IS
- 1 Delta Screw Cap - 1 $\frac{3}{4}$ " | SKU: 175H

CLOSING INSTRUCTIONS

1. Fill cans to required specifications.
2. Securely place inner seal into the delta screw cap opening.
3. Secure lids completely on cans by screwing onto the delta screw cap opening utilizing 17-26 pounds of torque. Set can aside.
4. On bottom of carton, fold smaller side flaps inward.
5. On bottom of carton, look at two large flaps, one will be longer than the other. Fold shorter flap inward first, followed by longer flap. Manufacturer's certification must be visible on outside of carton.
6. Seal bottom of carton with 2" VIBAC 2.83 MIL pressure sensitive tape. The tape must extend minimum of 2" over each end.
7. Place cans in carton bottom first inside of interior cells, aligning them in the same direction as the arrows printed on the outside of box.
8. On top of carton, fold smaller side flaps inward.
9. On top of carton, look at two large flaps, one will be longer than the other. Fold shorter flap inward first, followed by longer flap.
10. Seal top of carton with 2" VIBAC 2.83 MIL pressure sensitive tape. The tape must extend minimum of 2" over each end.

CARTON ASSEMBLY



ASSEMBLY DRAWING

